

Date: Wednesday, 3/29/2006 2:44:18 PM
 User: Linda Lacelle

Process Sheet

| | |
|--|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : SHROUD AIRFLOW HEATHER SYSTEM |
| Job Number : 26393 | |
| Estimate Number : 12345 | |
| P.O. Number : N/A | Part Number : D206746011 |
| This Issue : 3/29/2006 S.O. No. : N/A | Drawing Number : N/A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : SMALL /MED FAB | Drawing Revision : A PRELIMINARY |
| Previous Run : N/A | Material : N/A |
| Written By : SEE COMMENT BELOW | Due Date : 4/5/2006 |
| Checked & Approved By : SEE ABOVE USER & DATE | Qty: 1 Um: Each |
| Comment : est rev.A 06.03.23 new issue EC | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

1.0

DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy D206-746-011 bluefile & type labels per PPP D206-746-011

CHG001

2.0

D3467041

SHROUD ASSEMBLY

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHROUD ASSEMBLY

Batch: 26166

180603-240

3.0

D34681

SEAL

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: 26387

180603-29 ①

4.0

D34683

LARGE SEAL STRIP

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

LARGE SEAL STRIP

Batch: 26165

180603-29 ①

5.0

D34685

SEAL

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: 26169

180603-29 ①

PTO

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|------|--------------------|--------------------|----------|-----|-------------------------------------|---------------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 06.03.30 | | ADD D3478-5 SCREEN | <i>[Signature]</i> | 06.03.30 | 1 | <i>[Signature]</i> | <i>will be done in 06/04/03</i> |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: *06/04/03*
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATHER SYSTEM

Job Number: 26393

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3469041

SHUT-OFF VALVE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHUT-OFF VALVE ASS'Y

Batch: 26170

B 0603-300

7.0

D3471041

BLOWER MOTOR SUPPORT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BLOWER MOTOR SUPPORT

Batch: 26171

B 0603-29

①

8.0

D3473041

BLOWER INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BLOWER INLET ADAPTER

Batch: B26174

B 0603-30 ①

9.0

D3475041

DUMP OUTLET



✓ Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DUMP OUTLET

Batch: 26175

B 0603-29

①

10.0

D34755P

Screen



✓ Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)

Screen

Batch: 26387

B 0603-29 ①

11.0

D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

scoop outlet

Batch: B25688

B 0603-300

12.0

D3476041

blower motor adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

blower motor adapter

Batch: 26177

B 0603-300

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Part Number: D206746011

Job Number:



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|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|----------|----------------------------|
| 13.0 | D3477041 | Blower Motor Inlet Adapter |
|------|----------|----------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Blower Motor Inlet Adapter
Batch: 26178

B0306.290

| | | |
|------|----------|---------------|
| 14.0 | D3478041 | INLET ADAPTER |
|------|----------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
INLET ADAPTER
Batch: 26179

B0603300

| | | |
|------|----------|------------------------|
| 15.0 | D3481041 | Shut off valve bracket |
|------|----------|------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Shut off valve bracket
Batch: B 26184

B0603300

| | | |
|------|--------|-----------------------|
| 16.0 | D34821 | INLET INSULATION SOCK |
|------|--------|-----------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
INLET INSULATION SOCK
Batch: B 26387 ✓

(1)

| | | |
|------|--------|------------------------|
| 17.0 | D34823 | OUTLET INSULATION SOCK |
|------|--------|------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
OUTLET INSULATION SOCK
Batch: B 26387

(1)

| | | |
|------|--------|-----------------|
| 18.0 | D34825 | HOSE INSULATION |
|------|--------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
HOSE INSULATION
Batch: B 26387

(1)

| | | |
|------|--------|-----------------|
| 19.0 | D34827 | HOSE INSULATION |
|------|--------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
HOSE INSULATION
Batch: B 26387

(1)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Job Number: 26393

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D34829

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

①

21.0

D348211

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

①

22.0

D348213

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B 26387

①

23.0

D34833

SHUT-OFF VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B 26377

①

24.0

D34831

DUMP VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B 26376

①

25.0

26D711

JANITROL BLOWER MOTOR ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

JANITROL BLOWER MOTOR ASSEMBLY

Batch: m 100546

①

26.0

31903

BLUE TERMINAL AMP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BLUE TERMINAL AMP

Batch: m 100547

④

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Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

M227591169

16GA ELECTRICAL WIRE, 120" LONG



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
16GA ELECTRICAL WIRE, 120" LONG
Batch: m100547

①

28.0

AN35

A03-SA

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
BOLT
Batch: m15205

③

29.0

AN9608

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
WASHER (A/R)
Batch: m19356 QTY 10

①

30.0

AN96010

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Washer
Batch: m5519

③

31.0

DSC549

PUSH/PULL CONTROL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
PUSH/PULL CONTROL
Batch: m19298

②

32.0

EA934NA

HYSOL ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty (A/R) HYSOL ADHESIVE
Batch: _____

33.0

HA000611

CARBON MONOXIDE INDICATOR



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CARBON MONOXIDE INDICATOR
Batch: m19356

①

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Job Number: 26393

Part Number: D206746011

Job Number:



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| | | |
|------|------------|-----|
| 34.0 | MS21083N08 | NUT |
|------|------------|-----|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) NUT
Batch: m19356

①

| | | |
|------|------------|-------|
| 35.0 | MS21919DG3 | CLAMP |
|------|------------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) CLAMP
Batch: m19356

①

| | | |
|------|-------------|-------|
| 36.0 | MS21919DG44 | CLAMP |
|------|-------------|-------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
CLAMP
Batch: m19356

| | | |
|------|-------------|-------|
| 37.0 | MS21919DG48 | CLAMP |
|------|-------------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CLAMP 3.000
Batch: m19691

04/03/30

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| | | |
|------|-----------|-------|
| 38.0 | MS24166D1 | RELAY |
|------|-----------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
RELAY
Batch: m19356

①

| | | |
|------|-----------|-----------------|
| 39.0 | MS2524475 | CIRCUIT BREAKER |
|------|-----------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CIRCUIT BREAKER
Batch: m19396

①

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Job Number:



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|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|-----------|---------|
| 40.0 | MS2524415 | BREAKER |
|------|-----------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BREAKER
Batch: m19346

(1)

| | | |
|------|-------------|--------------|
| 41.0 | MS270390816 | SCREW PAN HD |
|------|-------------|--------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) SCREW PAN HD
Batch: m19605

(1)

| | | |
|------|-----------|--------|
| 42.0 | MS3505822 | SWITCH |
|------|-----------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SWITCH
Batch: m19630

(1)

| | | |
|------|-------------|--------|
| 43.0 | NAS43DD316N | SPACER |
|------|-------------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 10 (A/R) SPACER
Batch: m19402

(1)

| | | |
|------|----------|---------------|
| 44.0 | NAS679A3 | NUT SELF LOCK |
|------|----------|---------------|



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
NUT SELF LOCK
Batch: m19487

(3)

| | | |
|------|-----------|--------------------|
| 45.0 | PR1422B12 | SEALANT 653 SEMKIT |
|------|-----------|--------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Qty 1 (A/R) SEALANT 653 SEMKIT
Batch: m19356

(1)

| | | |
|------|-------------------------------|-------|
| 46.0 | Q520044S Q5200M44S | CLAMP |
|------|-------------------------------|-------|



06/03130



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
CLAMP
Batch: 5X m19633 / 1X m19551

(6)

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Drawing Name: SHROUD AIRFLOW HEATHER SYSTEM

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Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

47.0

QS20056S

CLAMP



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: m100202

⑧

48.0

RTV106

RED HI-TEMPERATURE ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 1 (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: m19356

①

49.0

SCEET11

SCEET



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

SCEET

Batch: m100463

①

50.0

SCEET12

HOSE 3" DIAMETER



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: m3788

①

Job Completion



Inspect Kit level 4

u 06-03-30

date 03/03/30 by [Signature]

0603-301

Inspection level 21 06104/03 ①